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## Effect of pH on high-temperature production of bacterial penicillin acylase in *Escherichia coli*.

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### Abstract

High-temperature-oriented production of bacterial penicillin acylase (PAC), which is usually expressed at low temperatures (less than 30 degrees C), was demonstrated in this study via heterologous expression of the *Providencia rettgeri* (*P. rettgeri*) *pac* gene in *Escherichia coli* (*E. coli*). While it is possible to produce PAC at a temperature as high as 37 degrees C, the environmental condition (specifically, culture pH) critically affected culture performance. Production of PAC at 37 degrees C was feasible only when culture pH was close to neutral (i.e., 6.5-7.5). Outside this pH range, cell physiology for the host/vector system was seriously affected, resulting in poor culture performance. In acidic culture environments, temperature significantly affected the *pac* expression level and specific PAC activity decreased with an increase in culture temperature. In basic culture environments, cell growth was seriously inhibited though the *pac* expression level was minimally affected by temperature. Such unusual types of pH and temperature effects on *pac* expression were never reported for bacterial PACs. The results suggest that culture pH should be precisely controlled for the current host/vector systems being applied on the overproduction of *P. rettgeri* PAC in *E. coli* at high temperatures.

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